

Company	Career website	UK Locations	Graduate recruitment	Internships	Work Experience
Blends Ltd	https://www.blendsttd.co.uk/careers	Liverpool.		Offer apprenticeships but no information on internships.	
Claremont Ingredients Ltd	https://www.claremont-ingredients.co.uk/	Newcastle-Under-Lyme.			
dsm-firmenich (UK) Ltd	https://careers.dsm-firmenich.com/en/careers.html	Dalry, Heanor, London, Runcorn, Sharnbrook, Thirsk, Wells	https://jobs.dsm-firmenich.com/careers	Internships are a filter option on this page: https://jobs.dsm-firmenich.com/careers	
Elixarome Ltd	https://www.elixarome.co.uk/	Tonbridge.			
Endeavour Specialty Chemicals Ltd	https://www.endeavourchem.co.uk/news/current-vacancies/	Daventry.			
European Flavours and Fragrances Ltd	https://www.effgroup.com/	Ware.			
F D Copeland & Sons Ltd	https://fdcopeland.com/	London.			
Flaverco Ltd	https://flaverco.co.uk/	Preston.			

Fragrance Oils (International) Ltd	https://www.fragrance-oils.com/who-we-are/join-the-team/	Manchester			
Givaudan (UK) Ltd	https://www.givaudan.com/careers Speculative CVs to Debbie Calver (debbie.calver@givaudan.com)	Manchester, Chester, Swadlincote, Burton-upon-Trent, Rushden, Staines, Milton Keynes, Ashford.	https://www.givaudan.com/careers/students-and-graduates https://givaudan.com/ta-te-wellbeing/innovation/flavourist-school Strong chemistry background required – either from chemistry/applied chemistry or food/nutrition with a strong chemistry element.	https://www.givaudan.com/careers/students-and-graduates/apprentices-and-interns Two local student placements for a year – based in Milton Keynes in applications with exposure to other roles. Usually recruited from Reading, Sheffield, Nottingham and Birmingham.	Occasional work experience for 16-year-olds. Generally technical rotations in the labs with some regulatory exposure. Take 1-2 a year if sponsored by their school.
H E Stringer Ltd	https://www.stringer-flavour.com/	Tring.			
House of Flavours Ltd	https://www.flavours.co.uk/	Cinderford.			
IFF (UK) Ltd	https://www.iff.com/careers/	Haverhill, Wellingborough, Blackburn, Seaton Carew,	https://www.iff.com/careers/development/	Internships are offered.	

		Stockton-on-Tees,			
Irish Country Gold (Flavours and Essences) Ltd	https://www.irishcountrygold.co.uk/	Blackburn.			
Ingredion Ltd	https://www.ingredion.com/na/en-us/company/careers.html	Manchester, Goole.	Log your interest in a career at Ingredion here: https://ingredion.wd1.myworkdayjobs.com/en-US/IngredionCareers/introduceYourself	Internships are a filter option on this page: https://ingredion.wd1.myworkdayjobs.com/en-US/IngredionCareers	
Innovative Ingredients Ltd	https://www.innovativeingredients.co.uk/	Hixon.			
International Taste Solutions Ltd	https://www.itstaste.com/	Newbury	If you'd like to find out more about joining us, email: hr@itstaste.com		
JPL Flavours Ltd	https://www.jpl-flavours.com/culture-careers/	Neston			
Kalsec Ltd	https://www.kalsec.com/about-kalsec/careers	Leicester, Mildenhall.			
Kanegrade Ltd	https://www.kanegrade.com/	Stevenage			

Kerry Ingredients Ltd	https://www.kerry.com/careers	Runcorn, Bristol and other UK locations.	https://www.kerry.com/careers/graduates		
Lionel Hitchen Ltd	https://lionelhitchen.com/careers/	Andover and Barton Stacey in Hampshire	https://lionelhitchen.com/careers/ Graduate roles: – chemistry and food science degrees, for Flavourist roles; food science and nutrition degrees for Regulatory roles.	Internships and apprenticeships are offered	Occasionally offer work experience to local schools/FE colleges.
Mane Ltd	https://www.mane.com/our-group/careers	Haywards Heath, Derby		One of the contract type selections on this page is 'Intern': https://hrs.emea.mane.com/accueil.aspx?LCID=2057	
McCormick (UK) plc	https://careers.mccormick.com/?locale=en_US	Haddenham, Peterborough		https://careers.mccormick.com/go/Internships/8556900/	
Nactarome Ltd	https://www.nactarome.com/about-us/careers/	Clevedon			
Omega Ingredients Ltd	https://www.omegainredients.co.uk/careers	Great Blakenham, Suffolk	Contact HR: melissa.masters@robertet.com	Filter for Internships available on this page: https://www.robertet.com	

				com/en/careers/job-offers/?contract-type=internship#job-offers	
Robertet (UK) Ltd	https://www.robertet.com/en/careers/	Great Blakenham, Suffolk	Contact HR: melissa.masters@robertet.com	Filter for Internships available on this page: https://www.robertet.com/en/careers/job-offers/?contract-type=internship#job-offers	
Sensient Flavors Ltd	https://careers.sensient.com/en	Milton Keynes.		Refining search on the keyword 'Intern' on this page gives intern opportunities: https://careers.sensient.com/en/search-jobs	
Silesia Ltd	https://www.silesia-aroma.com/jobs-karriere/	Stone	https://www.silesia-aroma.com/jobs-karriere/auszubildende-studierende/	Putting 'intern' into the search jobs function gives intern job results on this page: https://www.silesia-aroma.com/jobs-karriere/aktuelle-stellenangebote/	

Siroma Ltd	https://siroma.co.uk/	Birkenhead			
Symrise Ltd	https://www.symrise.com/your-career/	Marlow	https://www.symrise.com/your-career/graduates/#why-symrise	https://www.symrise.com/your-career/students-and-interns/#our-business	
Synergy Flavours Ltd	https://uk.synergytaste.com/about/join-our-team/	High Wycombe			
Taste Flavourings Ltd	https://www.tasteflavourings.com/	Cambridge			
TasteTech Ltd	https://www.tastetech.com/ Speculative CVs to Janis Sinton (Janis.sinton@tastetech.com) or Tess Murphy (tess.murphy@tastetech.com).	Bristol	Graduates – food science, nutrition, chemistry, engineering and related fields – Enquiries always welcome Strong links with Nottingham University.	Applications for internship from ‘year in industry’ degrees considered – Flavourist, application technologists or regulatory roles. Degree level Food Science apprenticeship previously successful	Applications for work experience considered for students from local schools
Treant plc	https://www.treant.com/careers/our-opportunities	Bury St Edmunds			
UIL Blending Solutions Ltd	https://www.uilblendingsolutions.co.uk/	Ellesmere Port			

UK Blending Ltd	https://ukblending.com/recruitment/	Clackton-on-Sea			
Ungerer Ltd	https://www.ungererandcompany.com/about/	Chester			